

FIG.10

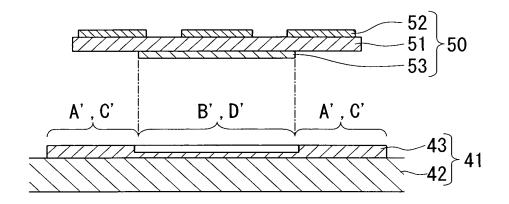
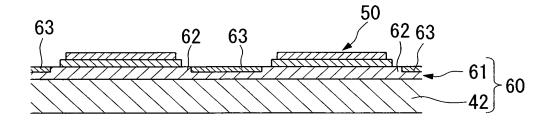


FIG.11	Ь	120	18		
	009	206	186		
	540	260	160		Ċ.
	480	406	180	<u> </u>	600 min.
	420	410	196	D RESIN	540
	360	464	198	BASED	480
	300	494	194	→—SILICONE RESIN	1
	240	492	186		420
	180	558	190		360
	120	552	152		300
	09	584	182		240
	0	402	146		180
	HEATING TIME (min.)	SILICONE RESIN	FLUORINE-BASED RESIN	g/cm <sup>2</sup> 700 600 500 400 300 200 100	0 BEFORE 60 120 HEATING

FIG.12



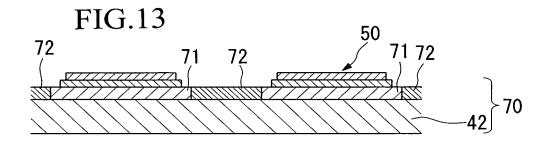


FIG.14

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